

OREC

ISSUED NO. AR650 EU-0

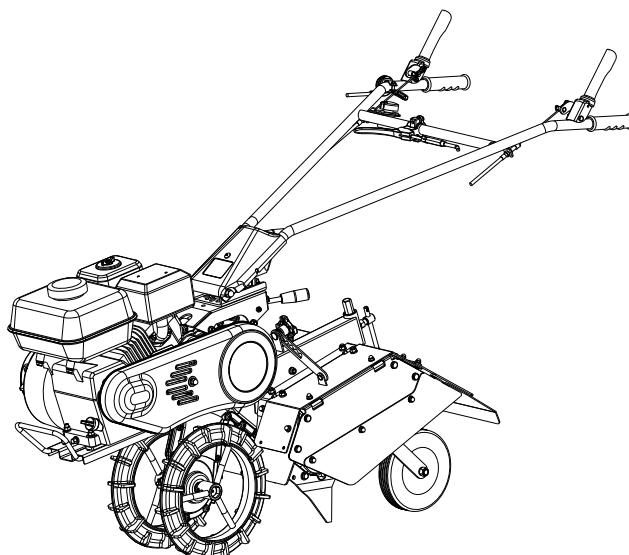
Parts Catalogue

Ace Rotor

AR 6 5 0 H
(EXPORT MODEL)

MODEL
AR650

CODE
0010-○○○○○



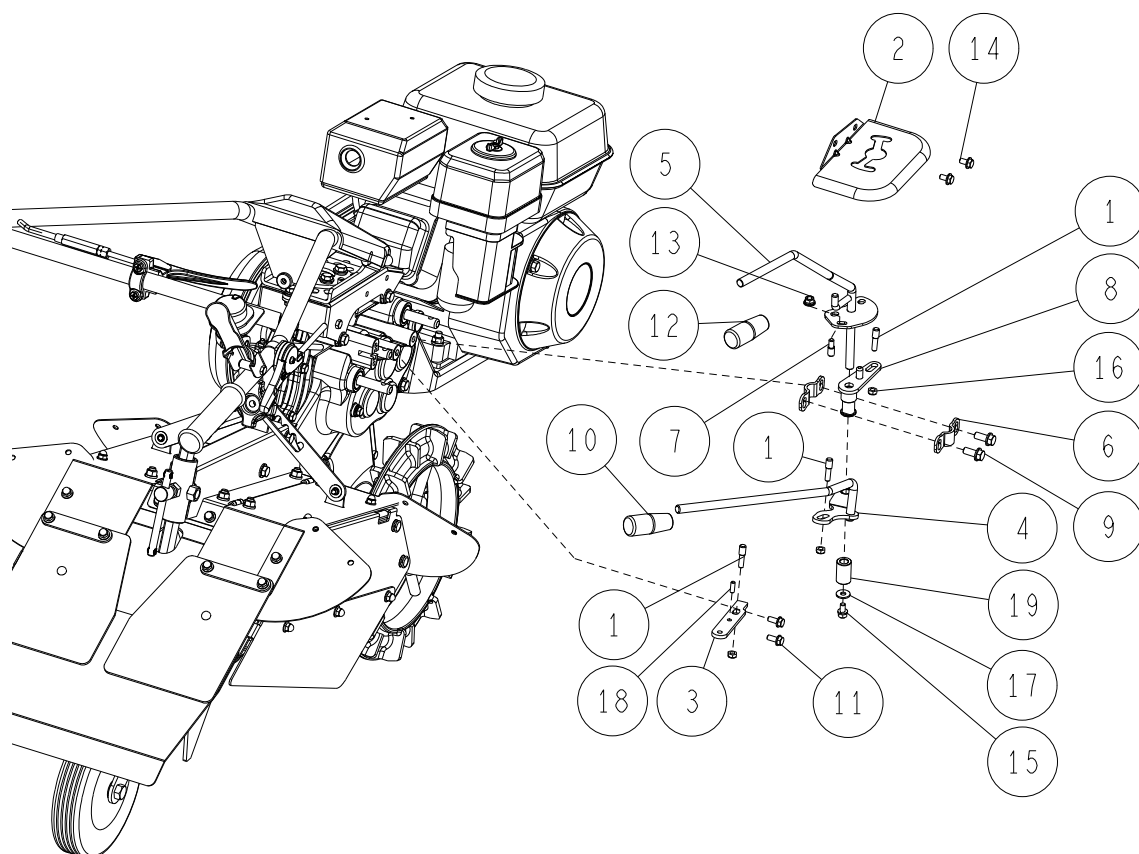
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OREC CO.,LTD

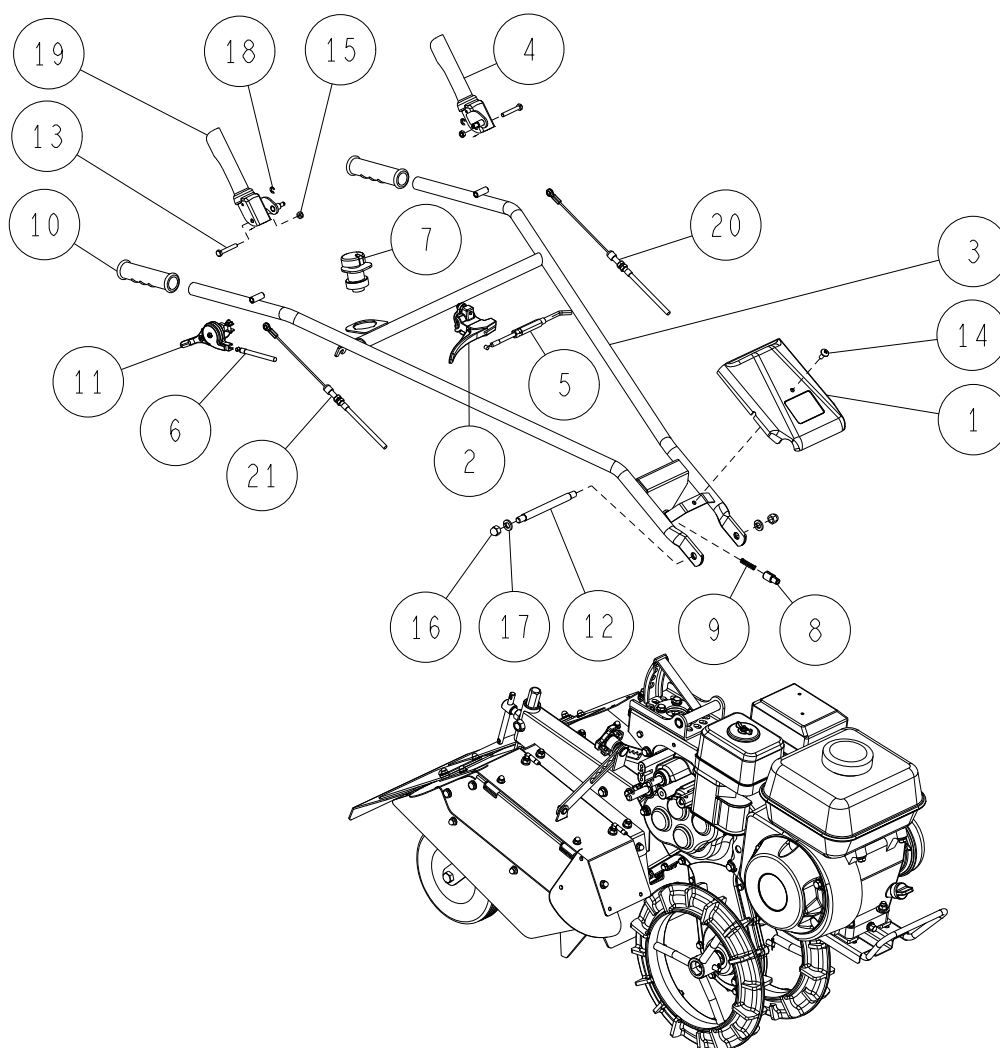
Update : November 2024

1/15 CHANGE LEVER 1/1



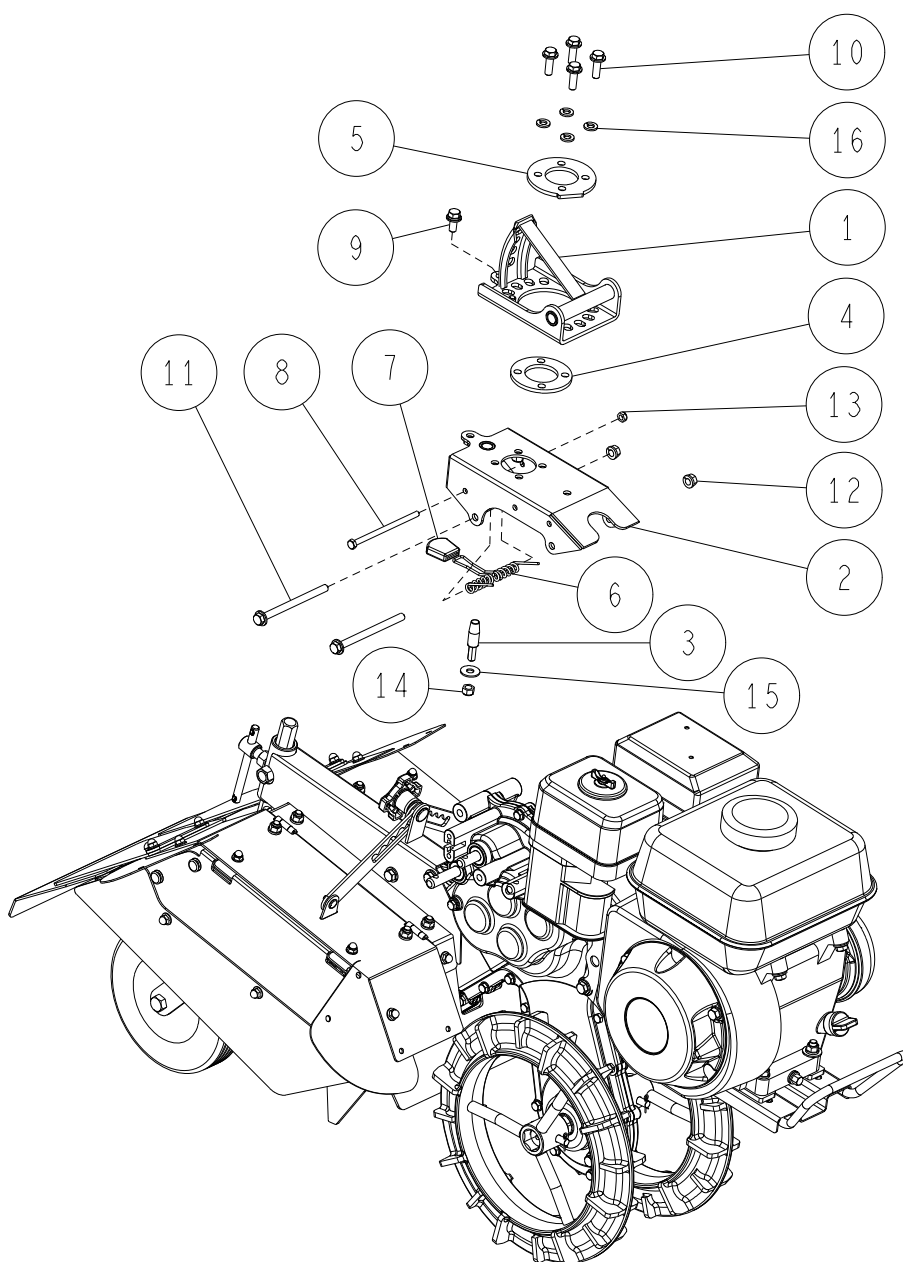
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0004-11300	Main Speed Change Shift	3	
2	0010-10410	Change Cover	1	
3	0010-10600	Rotary Clutch Arm	1	
4	0010-10710	Rotary Change Lever CMP	1	
5	0010-10910	Driving Change Lever CMP	1	
6	0010-11110	Driving Arm Plate	2	
7	0010-11510	Canceller Pin	1	
8	0010-11810	Driving Change Arm CMP	1	
9	80-1020-719-00	Hexagonal Tap Tight M8*18	2	
10	80-1417-255-00	Lever Grip (Red) 10	1	
11	83-1020-148-00	Tapping Bolt M6*14	2	
12	83-1210-425-00	Lever Grip 10	1	
13	83-1712-194-00	Terminal Nut M6	1	
14	89-1137-060122	Hexagonal Bolt (PW) M6*12	2	
15	89-1138-060122	Hexagonal Bolt (SW) M6*12	1	
16	89-1551-060002	Hexagonal U Nut M6	3	
17	89-1713-060002	Flat Washer 6 (large)	1	
18	89-2142-050140	Parallel Pin 5*14	1	
19	0036-12400	Driving Change Collar	1	

2/15 HANDLE 1/2



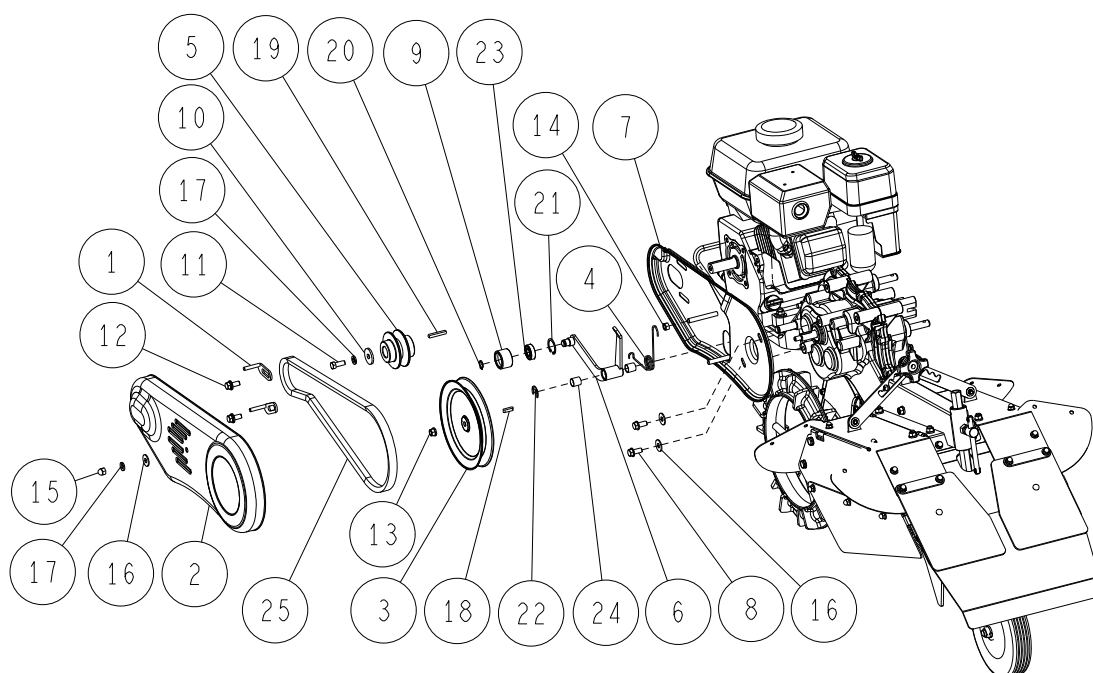
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-70600	Handle Bonnet	1	
2	0010-71800	Lever	1	
3	0036-12100	Handle CMP	1	
4	0036-12200	Driving Change Lever	1	
5	0051-70300	Handle Up/Down Wire	1	
6	0051-70400	Throttle Wire	1	
7	0336-70200	Push Switch Assy	1	
8	80-1321-216-00	Stopper Pin	1	
9	80-1321-217-00	Stopper Spring	1	
10	83-1035-411-00	Grip (21.7)	2	
11	83-1516-461-00	Throttle Lever	1	
12	83-1855-132-10	Bolt, Both Screw M10*142	1	
13	89-1113-060402	Hexagonal Bolt (8T) M6*40	2	
14	89-1159-060168	Truss Mini Screw M6*16	1	
15	89-1551-060002	Hexagonal U Nut M6	2	
16	89-1671-100042	Mini Cap Nut M10	2	
17	89-1750-100002	Spring Washer 10	2	
18	89-2521-000050	E Type Ring 5	2	
19	0036-12300	Rotary Clutch Lever CMP	1	
20	0036-73100	Driving Clutch Wire	1	
21	0036-73200	Rotary Clutch Wire	1	

3/15 HANDLE 2/2

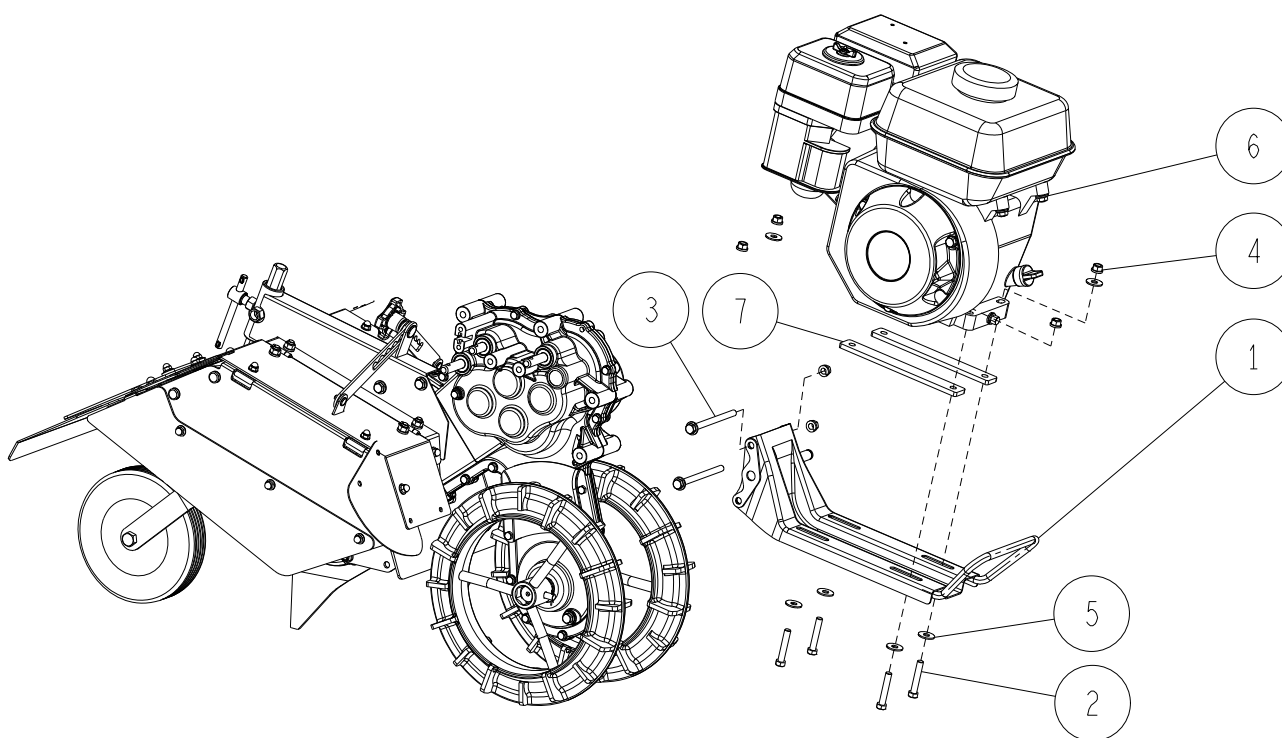


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-10100	Rotating Plate CMP for Handle	1	
2	0010-10300	Tuentable CMP for Handle	1	
3	0010-11700	Stopper Pin for Handle Right/Left	1	
4	0010-12300	Spenser Rotating Plate for Handle	1	
5	0010-12400	Pushing Plate	1	
6	0010-70300	Rock Spring	1	
7	0215-70600	Lever Grip (Red)	1	
8	89-1113-061052	Hexagonal Bolt (8T) M6*105	1	
9	89-1233-080202	Mini Hexagonal Bolt (PWSW) M8*20	1	
10	89-1253-080252	Flange Mini Hexagonal Bolt (8T) M8*25	4	
11	89-1253-081052	Flange Mini Hexagonal Bolt (8T) M8*105	2	
12	89-1543-080002	Mini Hexagonal Nut (SW) M8	2	
13	89-1551-060002	Hexagonal U Nut M6	1	
14	89-1561-080002	Mini Hexagonal U Nut M8	1	
15	89-1713-080002	Flat Washer 8 (large)	1	
16	89-1750-080002	Spring Washer 8	4	

4/15 BELT 1/1

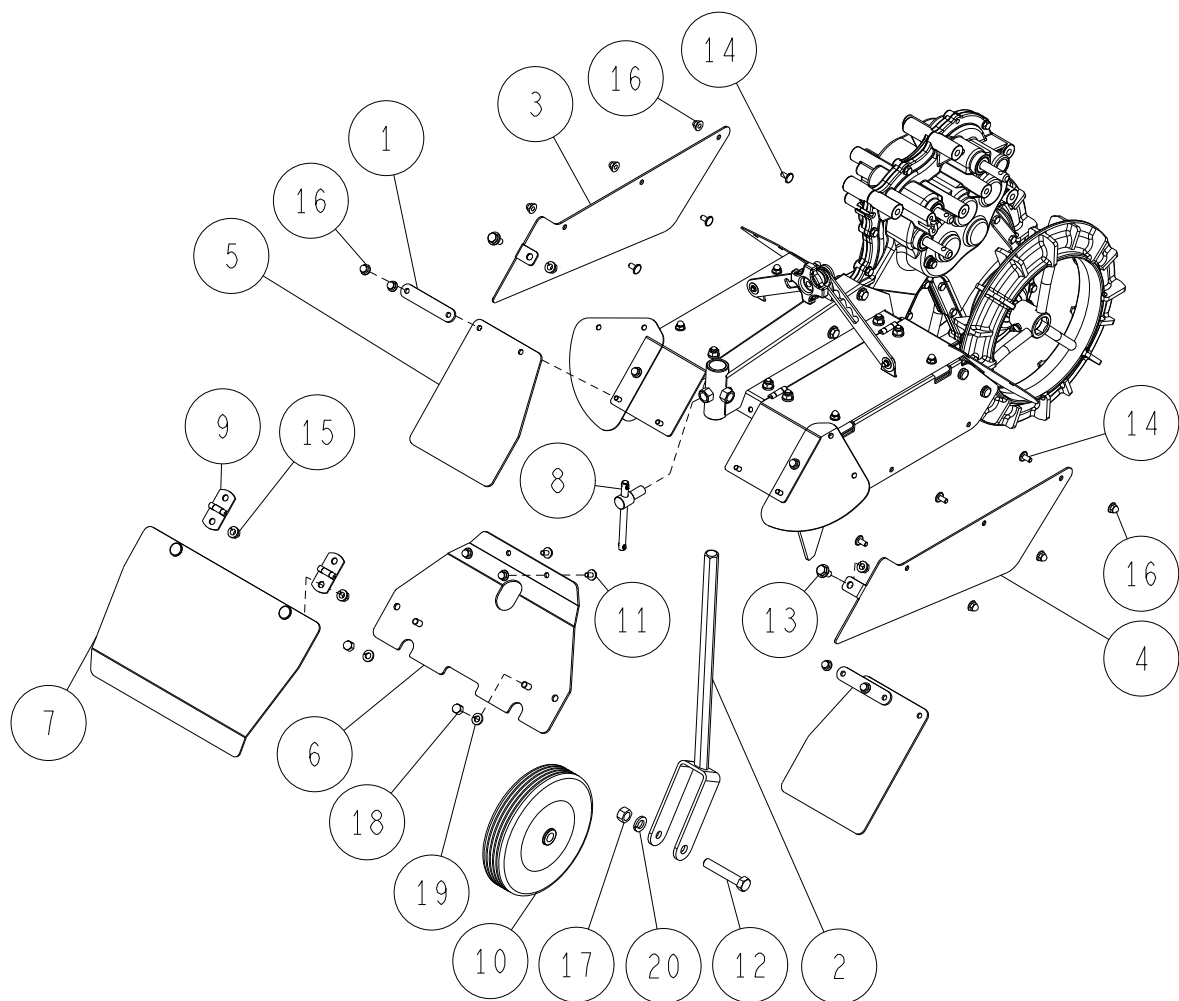


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0004-40600	Belt Holder	2	
2	0010-40200	Belt Cover Out	1	
3	0010-71100	Transmission Pulley	1	
4	0010-71200	Tension Return Spring	1	
5	0033-40300	Engine Pulley	1	
6	0035-40100	Tension Arm CMP	1	
7	0035-40200	Belt Cover In CMP	1	
8	80-1020-719-00	Hexagonal Tap Tight M8*18	2	
9	80-1321-523-10	Tension Pulley	1	
10	83-1415-312-00	Washer 8*30*3.2	1	
11	89-1213-080202	Mini Hexagonal Bolt (8T) M8*20	1	
12	89-1233-080202	Mini Hexagonal Bolt (PWSW) M8*20	2	
13	89-1543-080002	Mini Hexagonal Nut (SW) M8	1	
14	89-1561-080002	Mini Hexagonal U Nut M8	1	
15	89-1671-080042	Mini Cap Nut M8	1	
16	89-1713-080002	Flat Washer 8 (large)	3	
17	89-1750-080002	Spring Washer 8	2	
18	89-2150-050200	Key 5*20 (round)	1	
19	89-2152-050350	Key 5*35	1	
20	89-2511-000120	Snap Ring (S12)	1	
21	89-2512-000280	Snap Ring (R28)	1	
22	89-2521-000120	E Type Ring 12	1	
23	89-3115-060014	Bearing 6001 2RS	1	
24	89-3510-013150	DU Bush 13.15	2	
25	89-6123-004003	V Belt LB-40 (SG1000)	1	

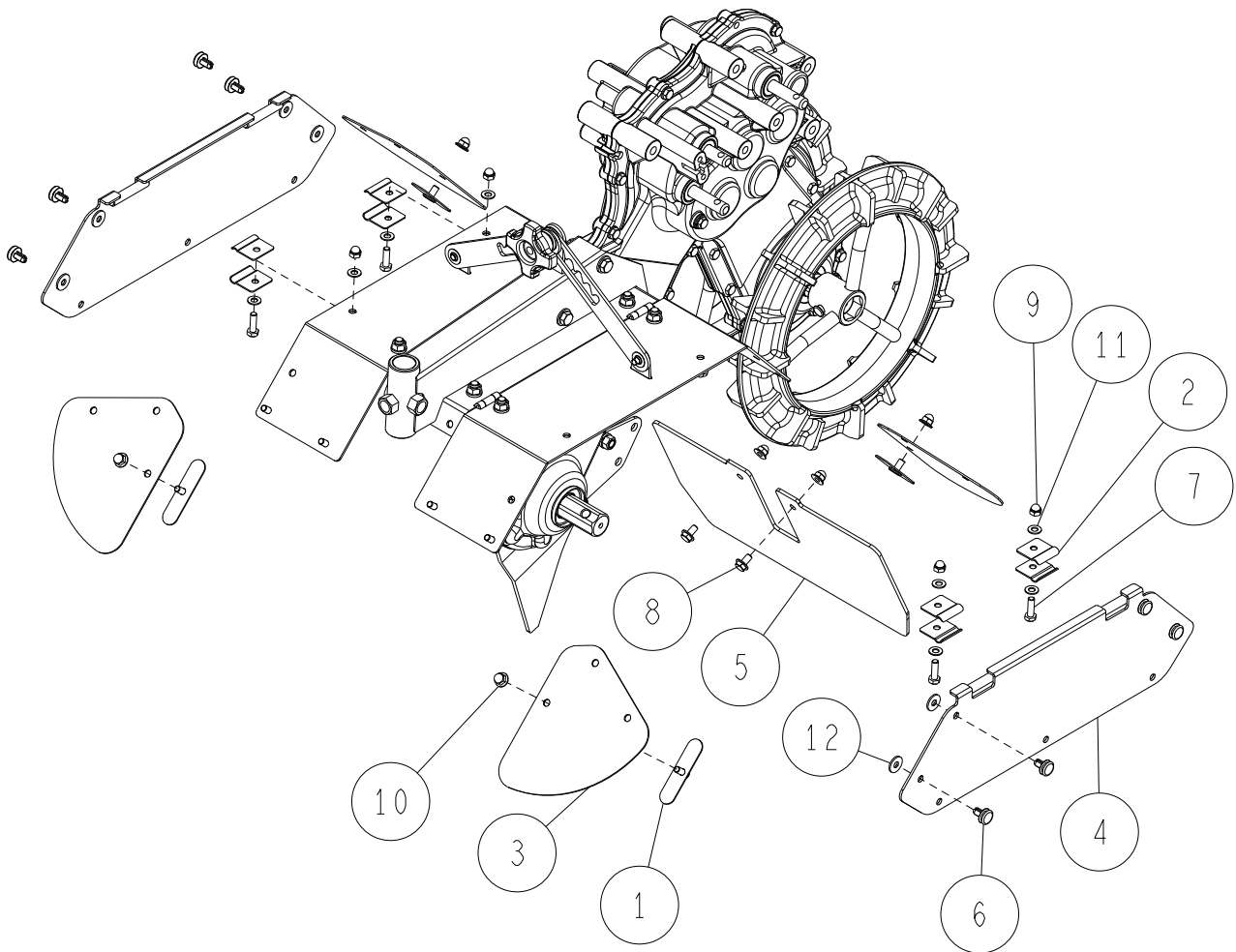


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-20300	Engine Base CMP	1	
2	89-1213-080452	Mini Hexagonal Bolt (8T) M8*45	4	
3	89-1253-081052	Flange Mini Hexagonal Bolt (8T) M8*105	2	
4	89-1543-080002	Mini Hexagonal Nut (SW) M8	6	
5	89-1713-080002	Flat Washer 8 (large)	6	
6	9006-0171	GX160U1-S1CY	1	
7	0036-20100	Flat Spacer 6t	2	

6/15 ROTARY 1/3

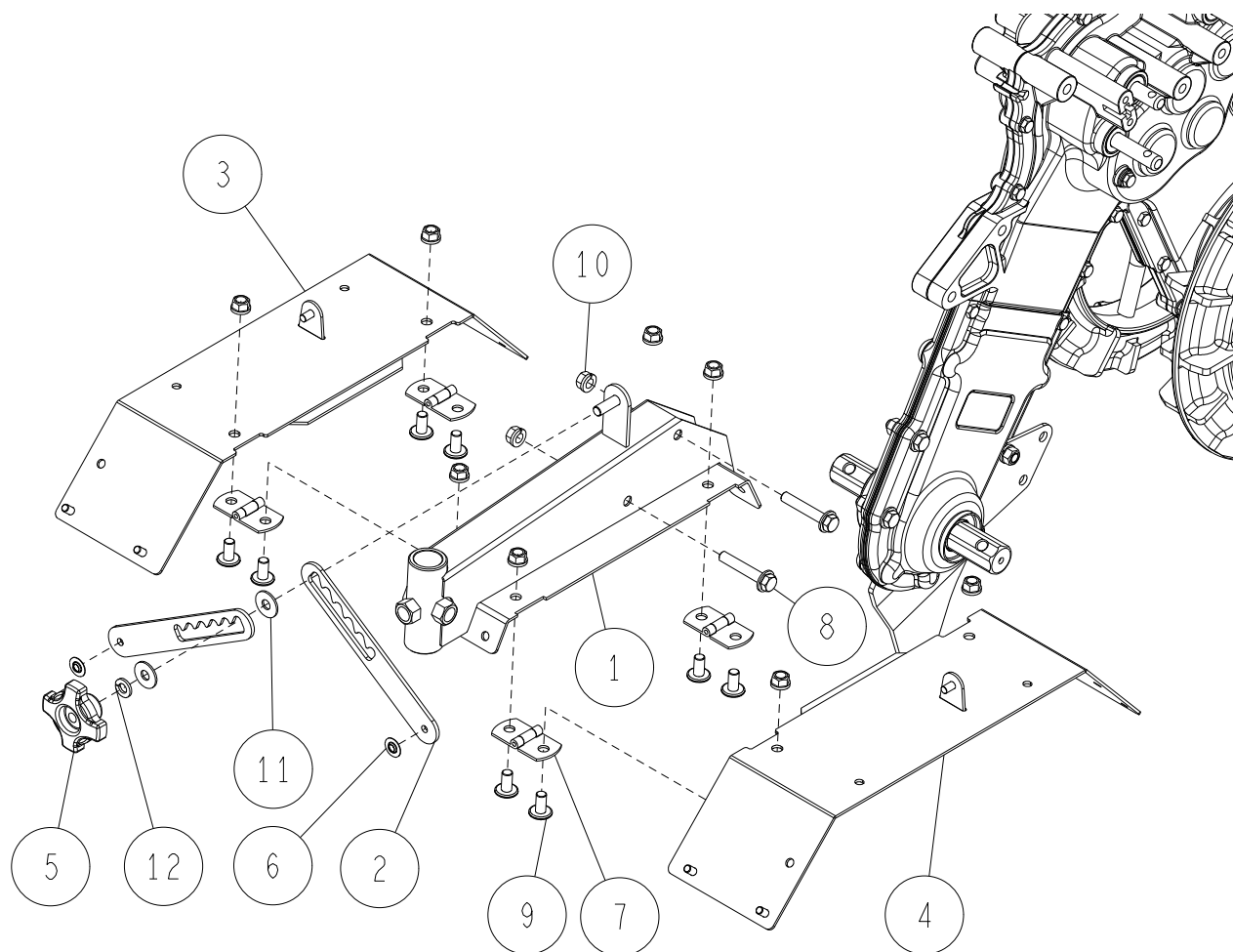


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0004-50600	Flapper Holder	2	
2	0010-30100	Wheel Fork	1	
3	0036-50400	Side Guard (L)	1	
4	0036-50500	Side Guard (R)	1	
5	0036-50600	Rear Flapper	2	
6	0036-51100	Rear Guard Stationary Plate CMP	1	
7	0036-51200	Rear Guard CMP	1	
8	83-1210-487-00	Handle M12*48	1	
9	83-1806-757-00	Hinge	2	
10	85-1850-110-00	Steel Wheel on Rubber	1	
11	89-1137-060122	Hexagonal Bolt (PW) M6*12	2	
12	89-1213-120652	Mini Hexagonal Bolt(8T) M12*65	1	
13	89-1253-080162	Flange Mini Hexagonal Bolt (8T) M8*16	2	
14	89-1390-060122	Welded Bolt M6*12	6	
15	89-1543-080002	Mini Hexagonal Nut (SW) M8	4	
16	89-1581-060042	Flange Cap Nut M6	12	
17	89-1611-120042	Mini Hexagonal Nut M12	1	
18	89-1671-080042	Mini Cap Nut M8	2	
19	89-1750-080002	Spring Washer 8	2	
20	89-1750-120002	Spring Washer 12	1	

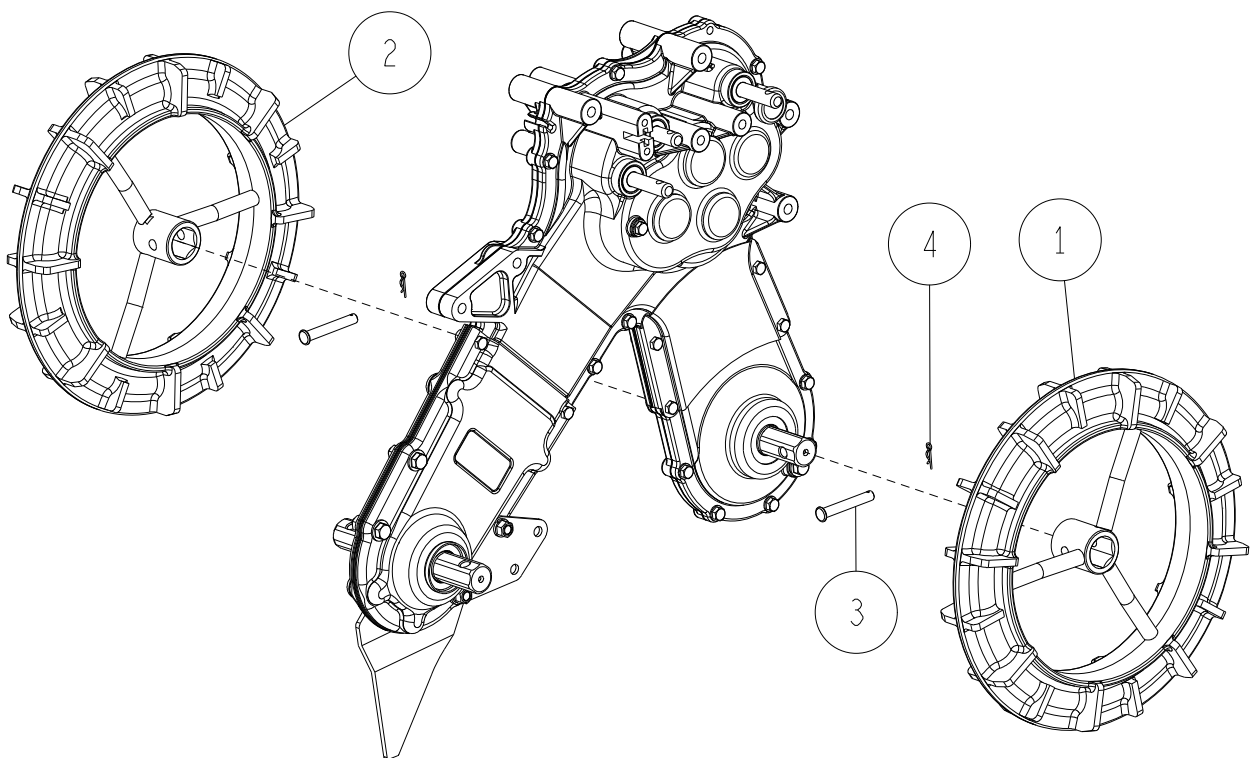


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-50800	Support Cover	4	
2	0028-70500	Center Step Hinge	8	
3	0035-71100	Side Flapper	4	
4	0036-50300	Side Cover CMP	2	
5	0036-51300	Front Sealing	1	
6	83-1321-236-00	Rivet Clip	8	
7	89-1113-060202	Hexagonal Bolt (8T) M6*20	4	
8	89-1137-060122	Hexagonal Bolt (PW) M6*12	2	
9	89-1553-060002	Bag Hexagonal U Nut M6	4	
10	89-1581-060042	Flange Cap Nut M6	6	
11	89-1711-060002	Flat Washer 6	8	
12	89-1713-060002	Flat Washer 6 (large)	8	

8/15 ROTARY 3/3

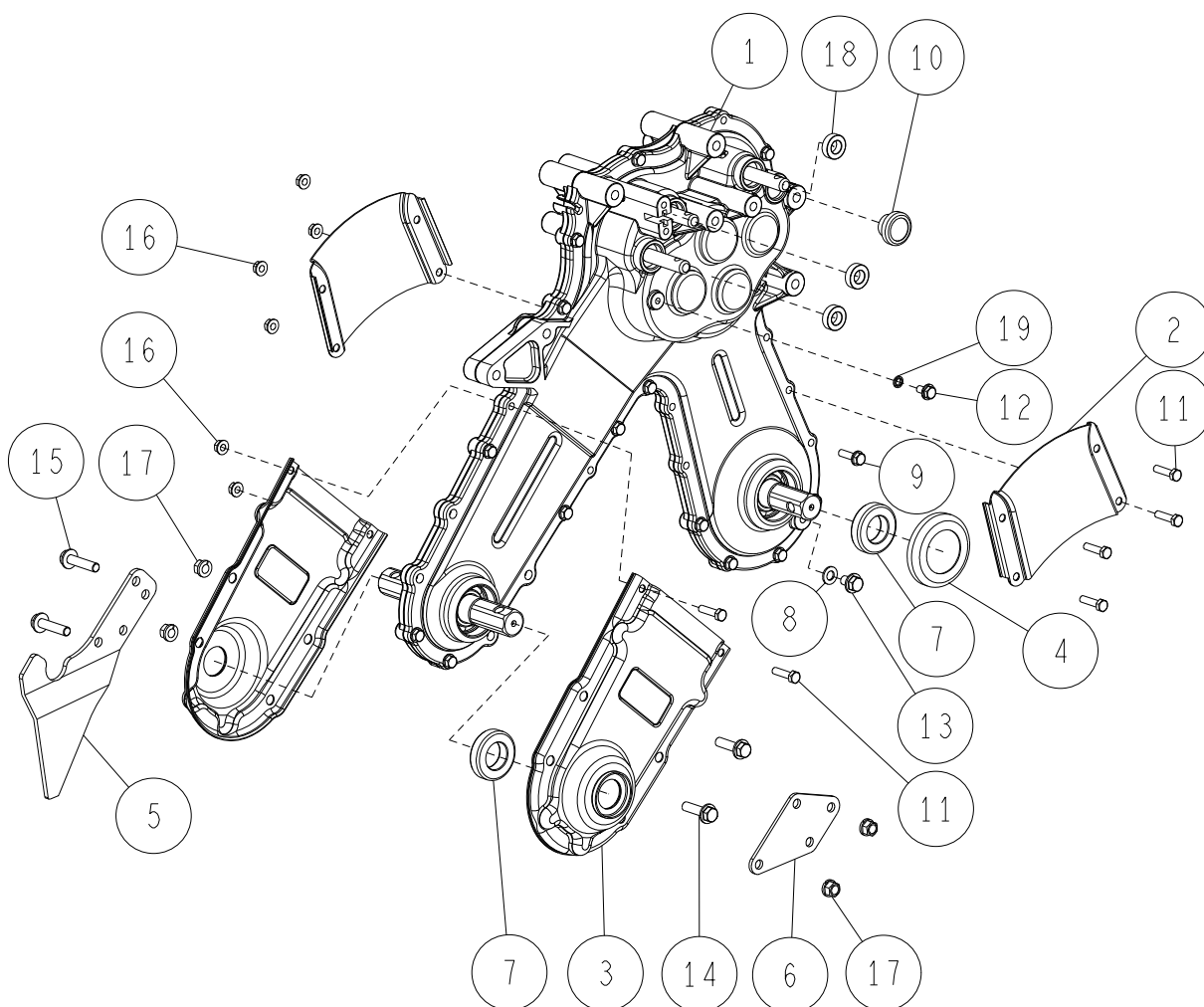


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-50100	Rotary Frame CMP	1	
2	0010-50600	Up/down adjustment Plate	2	
3	0036-50100	Rotary Cover CMP (L)	1	
4	0036-50200	Rotary Cover CMP (R)	1	
5	80-1020-228-10	Knob Nut M8	1	
6	83-1515-177-00	Push Nut 6	2	
7	83-1806-757-00	Hinge	4	
8	89-1253-080452	Flange Mini Hexagonal Bolt (8T) M8*45	2	
9	89-1390-080162	Welded Bolt M8*16	8	
10	89-1543-080002	Mini Hexagonal Nut (SW) M8	10	
11	89-1713-080002	Flat Washer 8 (large)	2	
12	89-1750-080002	Spring Washer 8	1	



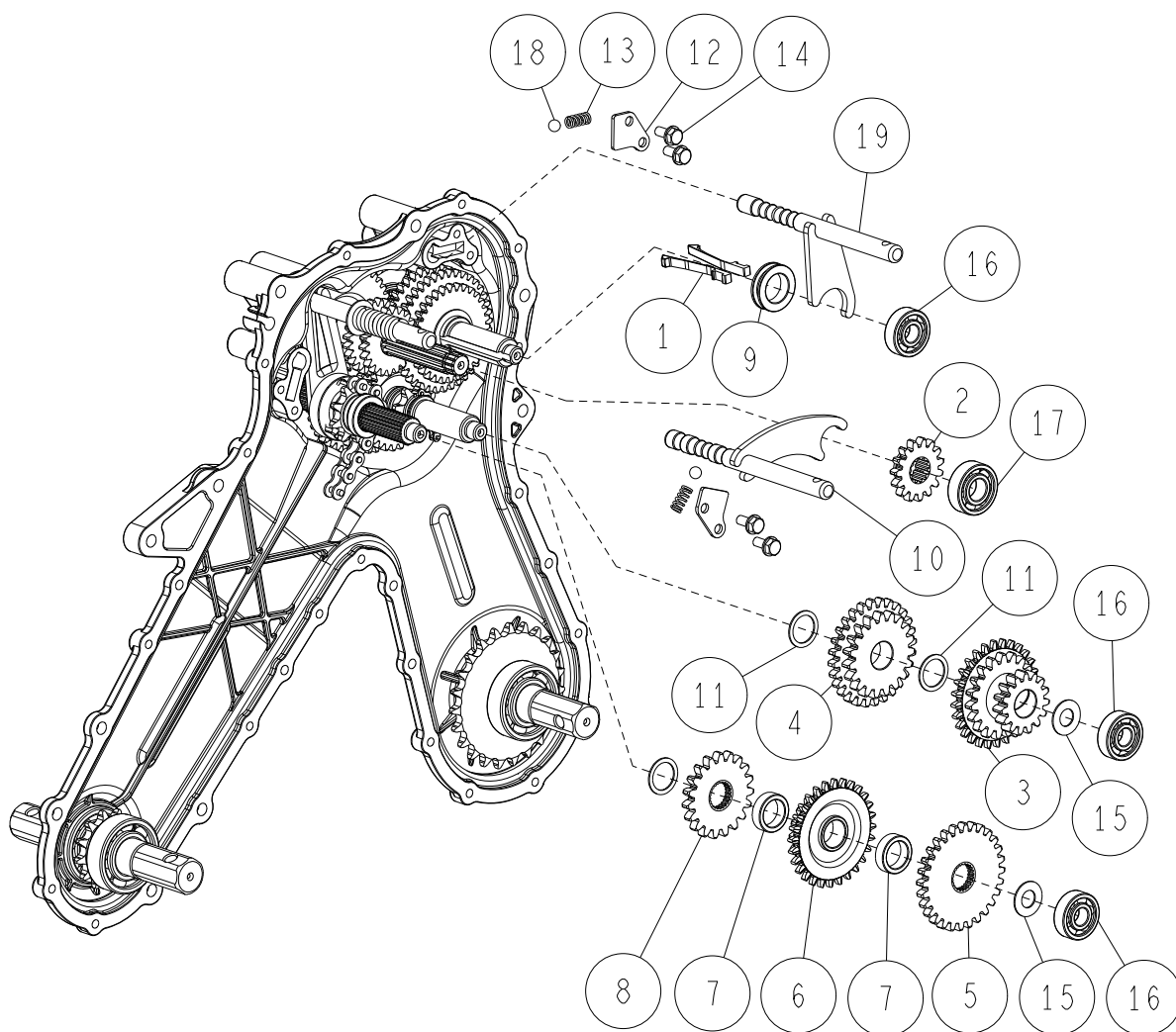
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0035-70800	Rubber Wheel (L)	1	
2	0035-70900	Rubber Wheel (R)	1	
3	83-1142-152-00	Flat Headed Pin 8*53	2	
4	89-2131-080002	Snap Pin 8	2	

10/15 TRANSMISSION 1/4



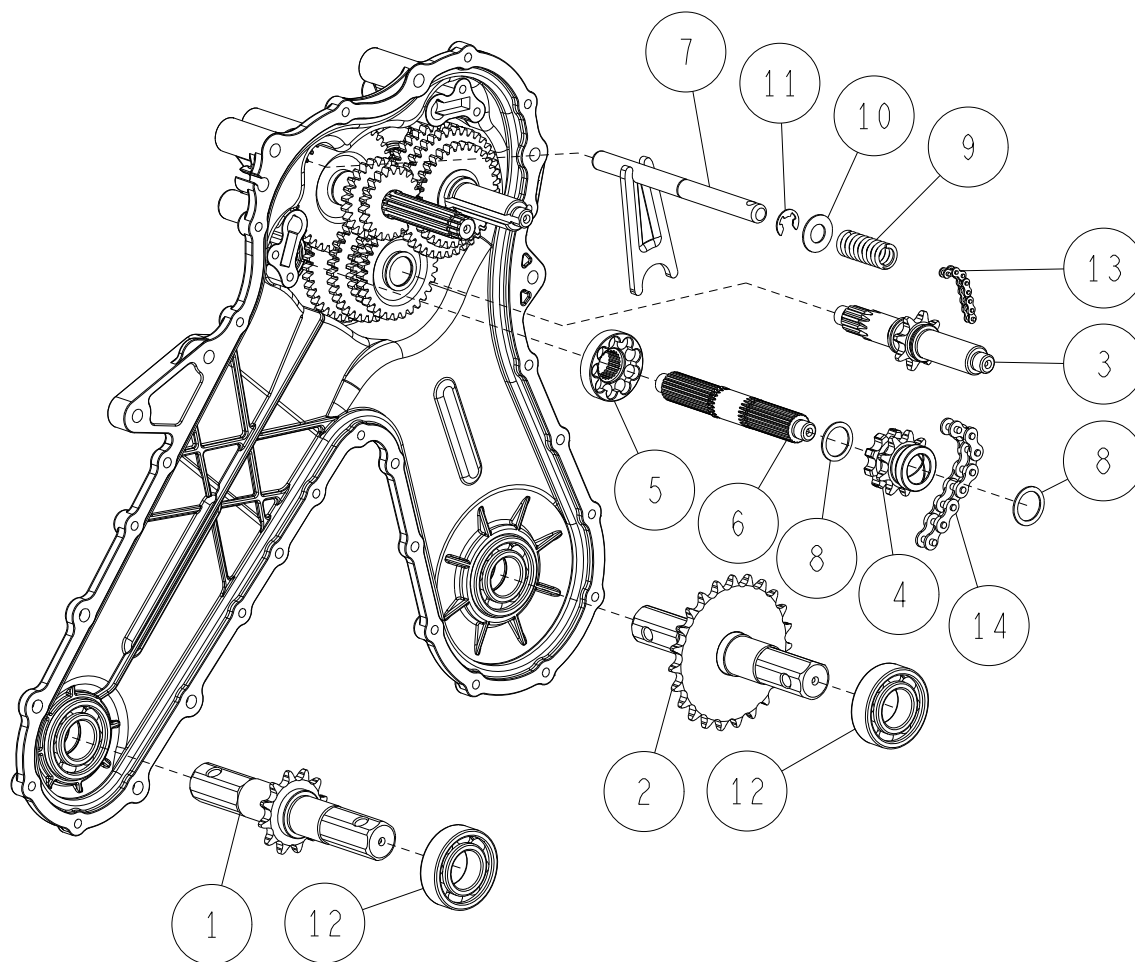
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-00200	Transmission Case(R)	1	
2	0010-03500	Safety Cover	2	
3	0010-03600	Protection Cover	2	
4	0010-03700	Axle Dust Cover	2	
5	0010-50700	Anchor	1	
6	0010-52100	Mounting Plate	1	
7	83-1260-655-10	Oil Seal MUD 25.45.11	2	
8	83-1415-348-00	Packing 8.5*16*1.3	1	
9	83-1515-148-00	Tapping Bolt M6*22	16	
10	83-1517-685-00	Oil Cap 20	1	
11	89-1113-060252	Hexagonal Bolt (8T) M6*25	6	
12	89-1251-060122	Flange Mini Hexagonal Bolt M6*12	1	
13	89-1251-080122	Flange Mini Hexagonal Bolt M8*12	1	
14	89-1253-080302	Flange Mini Hexagonal Bolt (8T) M8*30	2	
15	89-1253-080352	Flange Mini Hexagonal Bolt (8T) M8*35	2	
16	89-1531-060042	Flange Nut M6	6	
17	89-1543-080002	Mini Hexagonal Nut (SW) M8	4	
18	89-5121-122207	Oil Seal UE 12.22.7	3	
19	89-5230-060000	Seal Washer 6	1	

11/15 TRANSMISSION 2/4



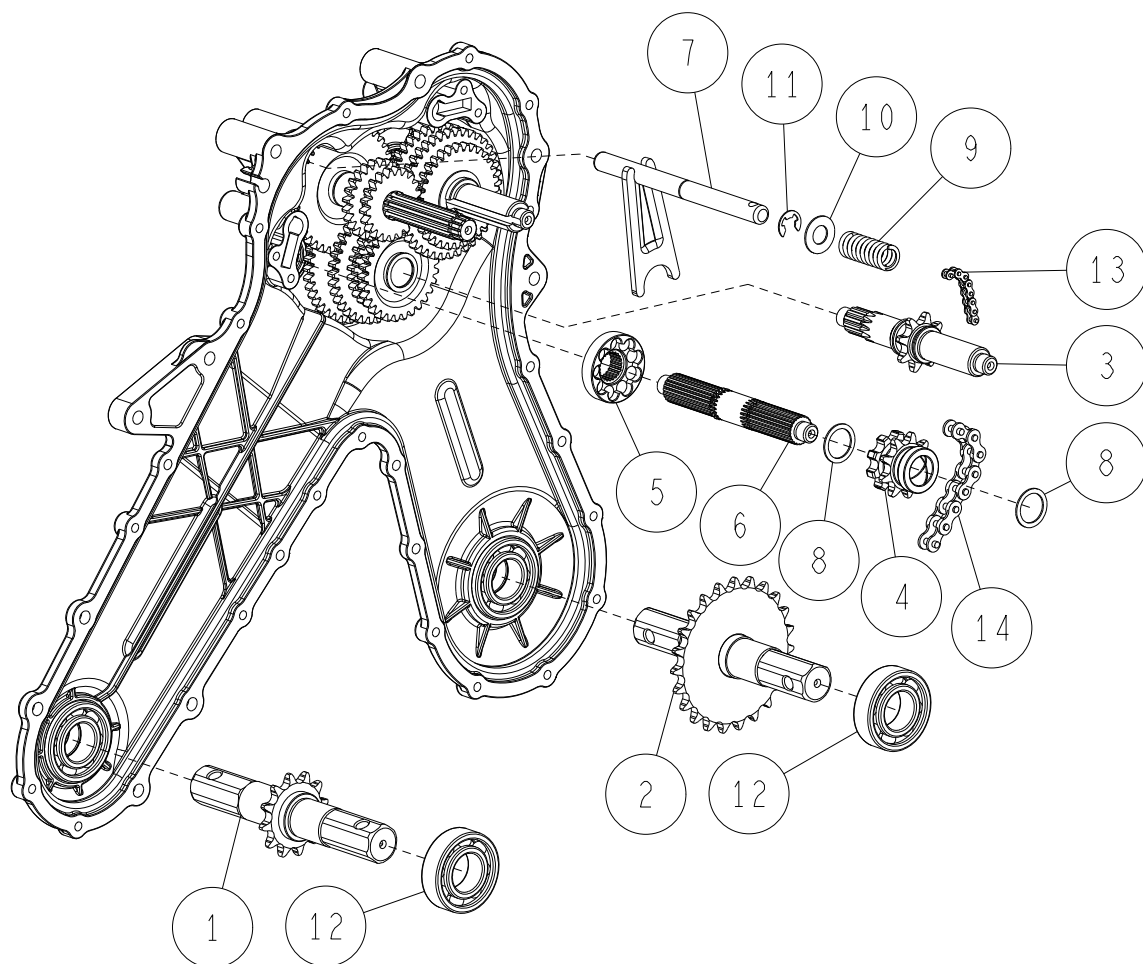
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0004-02200	Shift Key	2	
2	0010-00410	1st Shaft Gear 15T	1	
3	0010-01710	3rd Shaft Gear 15T CMP	1	
4	0010-01820	3rd Shaft Gear 19T CMP	1	
5	0010-02310	4th Shaft Gear 28T	1	
6	0010-02420	4th Shaft Gear 19T CMP	1	
7	0010-02510	4th Shaft Collar	2	
8	0010-02620	4th Shaft Gear 19T	1	
9	0010-02900	Shift Key Holder	1	
10	0010-03200	Rotary Shift Shaft CMP	1	
11	0010-71500	Thrust Washer 19*25*1.0	2	
12	80-1321-115-00	Shift Spring Holder B	2	
13	80-1481-160-00	Pushing Spring 1.0	2	
14	83-1020-148-00	Tapping Bolt M6*14	4	
15	83-1020-355-00	Thrust Washer 12*24*1.0	2	
16	89-3111-062014	Bearing 6201	3	
17	89-3111-062024	Bearing 6202	1	
18	89-3410-080000	Steel Ball 8.0	2	
19	0010-03300	Driving Shift Shaft CMP	1	

12/15 TRANSMISSION 3/4



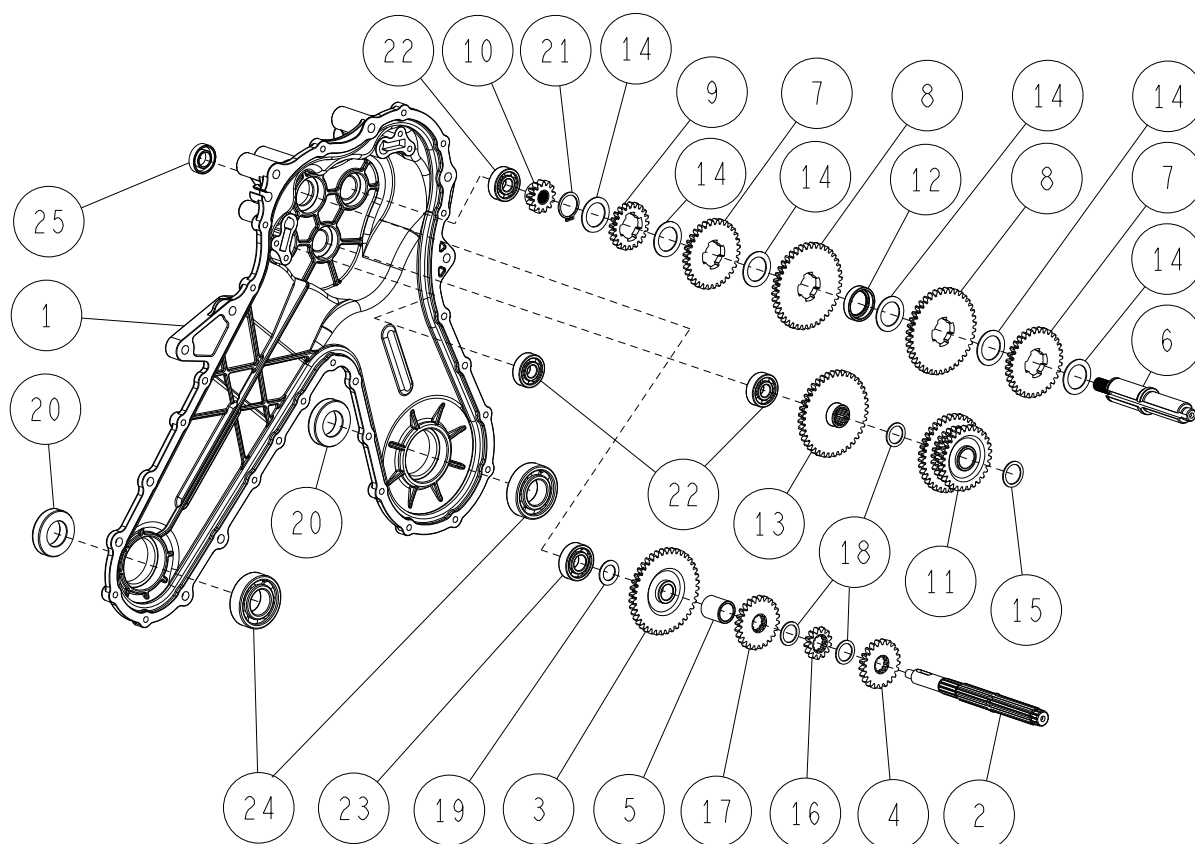
Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-00500	Rotary Shaft CMP	1	
2	0010-00610	Axle CMP	1	
3	0010-01620	3rd Shaft	1	
4	0010-02710	Rotary Sprocket	1	
5	0010-02810	Rotary Clutch Men	1	
6	0010-03110	4th Shaft	1	
7	0010-03410	Rotary Clutch Shaft CMP	1	
8	0010-71500	Thrust Washer 19*25*1.0	2	
9	80-1321-113-10	Rotary Clutch Return Spring	1	
10	83-1020-355-00	Thrust Washer 12*24*1.0	1	
11	89-2521-000090	E Type Ring 9	1	
12	89-3111-062054	Bearing 6205	2	
13	89-6514-420052	Chain #420 MBK1-52L	1	
14	89-6514-420064	Chain #420 MBK1-64L	1	

12/15 TRANSMISSION 3/4

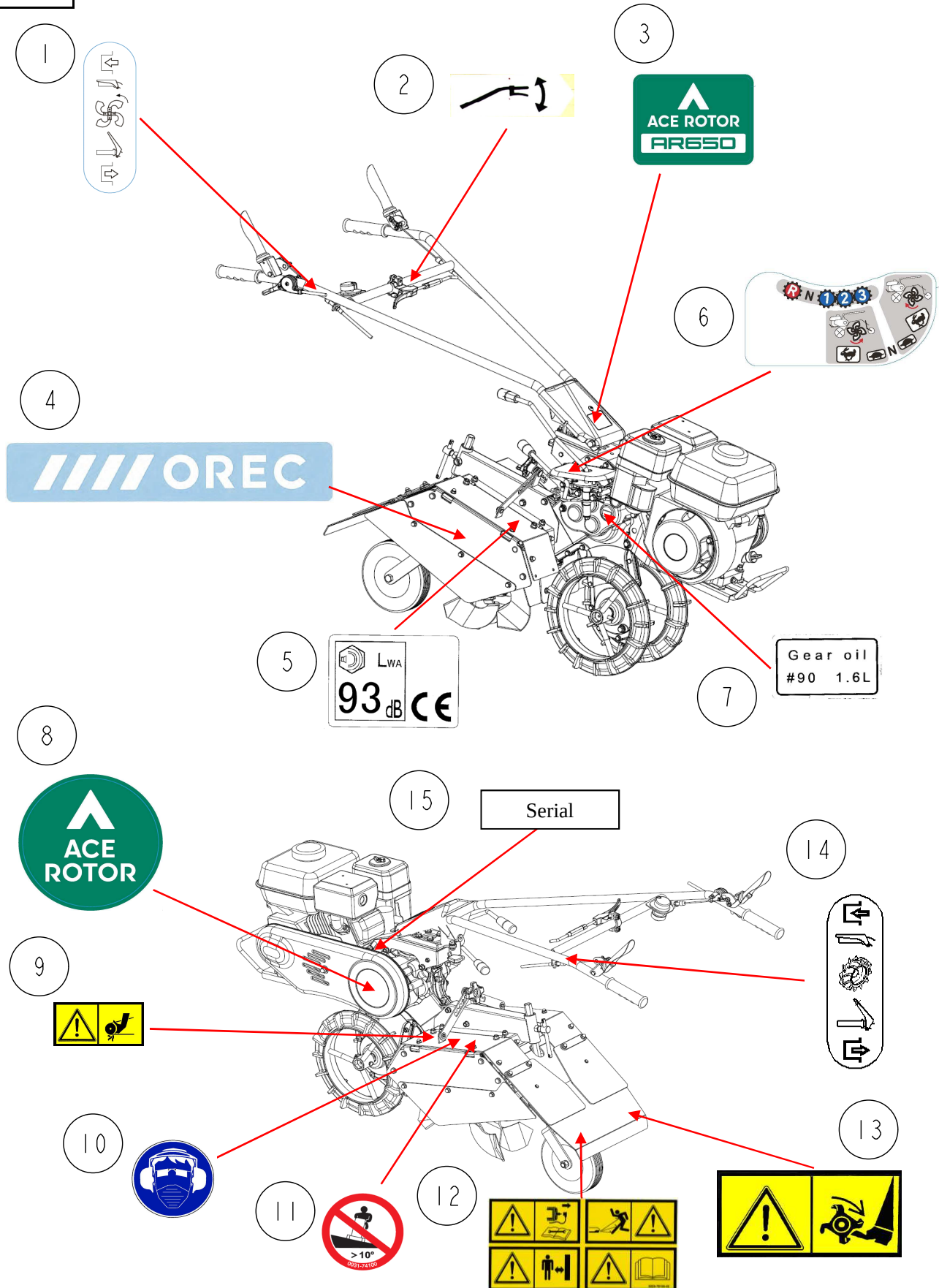


Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-00500	Rotary Shaft CMP	1	
2	0010-00610	Axle CMP	1	
3	0010-01620	3rd Shaft	1	
4	0010-02710	Rotary Sprocket	1	
5	0010-02810	Rotary Clutch Men	1	
6	0010-03110	4th Shaft	1	
7	0010-03410	Rotary Clutch Shaft CMP	1	
8	0010-71500	Thrust Washer 19*25*1.0	2	
9	80-1321-113-10	Rotary Clutch Return Spring	1	
10	83-1020-355-00	Thrust Washer 12*24*1.0	1	
11	89-2521-000090	E Type Ring 9	1	
12	89-3111-062054	Bearing 6205	2	
13	89-6512-035072	Chain #25-72L	1	
14	89-6514-420064	Chain #420 MBK1-64L	1	

13/15 TRANSMISSION 4/4



Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0010-00100	Transmission Case(L)	1	
2	0010-00300	1st Shaft	1	
3	0010-00700	1st Shaft Gear 13T CMP	1	
4	0010-00800	1st Shaft Gear 21T	1	
5	0010-00900	1st Shaft Collar	1	
6	0010-01100	2nd Shaft	1	
7	0010-01200	2nd Shaft Gear 32T	2	
8	0010-01300	2nd Shaft Gear 40T	2	
9	0010-01400	2nd Shaft Gear 21T	1	
10	0010-01500	2nd Shaft Gear 13T	1	
11	0010-01920	3rd Shaft Gear 17T CMP	1	
12	0010-02100	2nd Shaft Gear 40T Collar	1	
13	0010-02210	3rd Shaft Gear 40T CMP	1	
14	0010-70500	Thrust Washer 23.5*34*1.0	6	
15	0010-71500	Thrust Washer 19*25*1.0	1	
16	80-1321-122-00	1st Shaft Gear 13T	1	
17	80-1321-124-00	1st Shaft Gear 24T	1	
18	83-1017-365-10	Thrust Washer 17*23*1.0	3	
19	83-1020-361-00	Thrust Washer 15*24*1.0	1	
20	83-1260-655-10	Oil Seal MUD 25.45.11	2	
21	89-2511-000220	Snap Ring (S22)	1	
22	89-3111-062014	Bearing 6201	3	
23	89-3111-062024	Bearing 6202	1	
24	89-3111-062054	Bearing 6205	2	
25	89-5121-142807	Oil Seal UE 14.28.7	1	



Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0036-70500	Label, Rotor clutch	1	
2	80-1614-917-00	Label, Handle Up/Down	1	
3	0036-70700	Label, Model AR650	1	
4	0310-72300	Label, OREC B02	2	
5	0031-72800	Label, Noise 93db	1	
6	0036-70600	Label, Change	1	
7	80-1484-928-00	Label, Oil Quantity 1.6L	1	
8	0036-70800	Label, AceRotor	1	
9	80-1488-928-10	Label, Caution for Belt Involving	1	
10	0215-83200	Label, Protection Equipment	1	
11	0031-74100	Attention Mark for Slope	1	
12	0223-76100	Label, Caution (Large)	1	
13	83-1260-909-10	Attention Mark for Rotary	1	
14	0334-76200	Label, Driving	1	
15	—	Serial Number	1	